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Parallel Processing Architecture for Computing Inverse Differential Kinematic Equations of the PUMA Arm

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1. Abstract

In advanced robot control problems, on-line computation of inverse Jacobian solution is frequently required. Parallel processing architecture is an effective way to reduce computation time. In this paper, a parallel processing architecture is developed for the inverse Jacobian (inverse differential kinematic equation) of PUMA arm [22]. The proposed pipeline/parallel algorithm can be implemented on IC chip using systolic linear arrays. This implementation requires 27 processing cells and 25 time units. Computation time is thus significantly reduced.

2. Introduction

In many advanced robot control problems, such as with sensor guided manipulations, it is essential that the end effector be appropriately controlled in Cartesian coordinates so that the robot can adapt to a changing environment. This means that we need to compute the inverse Jacobian in real time to provide the required differential change in joint variables for a desired differential change in position and orientation. The speed of this computation directly affects the speed of robot operation. Thus efficient algorithms for computing the inverse Jacobian are needed.

There have been efforts made recently in developing computationally efficient algorithms to solve the Jacobian problem suitable for serial computer implementation [1,2]. In addition some work has been reported in algorithm development for implementation on pipelined or parallel computer [3]. These results show that such parallel algorithms can reduce computation time significantly.

A more important requirement in robot manipulation is the computing of the inverse Jacobian solution. This is generally a troublesome problem when we try to invert the Jacobian numerically. A more direct approach is to derive an explicit solution of the inverse Jacobian for a given robot. Paul, Shimano, and Mayer [2] have shown that such solutions can be obtained by differentiating the kinematic equations. This approach has shown to result simpler inverse Jacobian solutions with regard to manipulator degeneracies and joint constraints. The inverse Jacobian of the PUMA arm has been solved specifically in [2].

In this paper, we present a pipeline/parallel algorithm and architecture for computing the PUMA arm inverse Jacobian derived in [2]. With rapid advances in VLSI technology, this type of algorithm can be readily implemented on IC chips. These special purpose chips can be connected to a host computer system to achieve real-time Cartesian space control at sufficiently high sample rate. It is noted that a study has been made recently to implement direct kinematic solution on VLSI chips to speed up computation time [4]. The goal here is to further exploit the advantages of VLSI technology for the design of customized chips dedicated to the computing of the inverse Jocobian of PUMA arm.

3. Differential Kinematic Solution of PUMA Arm

Differential changes in joint variables dq₁ can be related to the different changes in translation and rotation dx, dy, dz, δ_X , δ_Y , and δ_Z of the end effector by the relationship

$$[d_x, d_y, d_z, \delta_x, \delta_y, \delta_z,]^T = J [dq_1, dq_2,...,dq_n]^T$$
 (1)

in which n is the number of joints, and J is the Jacobian matrix. But in advanced robot control problems, we need the solution of dq₁ given the desired differential change d_X , d_Y , d_Z , δ_X , δ_Y , δ_Z . That is we need to compute the inverse problem

$$[dq_1, dq_2,...,dq_n]^T = J^{-1} [d_X, d_Y, d_Z, \delta x, \delta y, \delta z]^T$$
 (2)

This represents the inverse differential kinematic solution (inverse Jacobian) of the robot arm.

Instead of relying on the direct computing of the inverse Jacobian matrix \mathbf{J}^{-1} , an analytical solution of the inverse Jacobian problem can be frequently obtained, and such a solution for the PUMA arm is given in [2]. For the PUMA arm, the joint variables are the six rotational joint angles \mathbf{e}_1 , \mathbf{e}_2 ,..., \mathbf{e}_6 . Furthermore, the

differential changes in translation and rotation can be related to the differential change of the end effector homogeous matrix [[2]:

where

$$T = \begin{bmatrix} n & 0 & a & p \\ 0 & 0 & 0 & 1 \end{bmatrix}$$
 (3)

$$dT = \begin{bmatrix} dn_x & do_x & da_x & do_x \\ dn_y & do_y & da_y & do_y \\ dn_z & do_z & da_z & do_z \\ 0 & 0 & 0 & 0 \end{bmatrix}$$

$$\Delta T = \begin{bmatrix} 0 & -\delta_{Z} & \delta_{Y} & d_{X} \\ \delta_{Z} & 0 & -\delta_{X} & d_{Y} \\ -\delta_{Y} & \delta_{X} & 0 & d_{Z} \\ 0 & 0 & 0 & 0 \end{bmatrix}$$

Therefore differential changes in translation and rotation can also be specified in terms of the x, y, z elements of dp, do, and da (dn vector is redundant). The desired solutions of dp₁ in terms of dp, do, and da for the PUMA arm obtained in [2] are given in the appendix. A pipeline/parallel processing architecture for computing these equations is now developed below.

4. Systolic Array Processing

VLSI technology has created a new architecture horizon in implementing parallel algorithms directly on hardware. Central to this architecture is the use of systolic linear arrays which consist of interconnected simple and mostly identical processing cells. Algorithms that can be executed using identical operations simultaneously can take advantage of the systolic array architecture to reduce computation time.

The processing cell structure we will employ is the "inner product step processor" which performs matrix-vector multiplication using one-way pipeline algorithms. For example, computing

$$Ab = p \tag{4}$$

where A is nxm and b is mxl, can be carried out in the following recurrence manner:

$$p_{i}^{(0)} = 0$$

$$p_{i}^{(K+1)} = p_{i}^{(k)} + a_{ik}b_{k} \qquad k = 1, m, \quad i = 1, n$$

$$p_{i} = p_{i}^{(m)}$$

This operation can be implemented by a linear array of m inner product step processors shown in Figure 1.

In the following section, we will reformulate the inverse differential kinematic equation given in the appendix in terms of a set of matrix-vector multiplications which can be computed in parallel and pipelining fashion.

5. Algorithm Development

In this section, we present the matrix-vector multiplication processing schemes for computing the differentials do_i , $i=1,2,\ldots,6$. Here we assume that the trigonometric functions required are available. Typically these functions can be generated by employing ROM look-up techniques [5,6]. The algorithm is broken down into 15 steps as described below. The notation $S_i = Sino_i C_i = Coso_i$ are used.

(1)
$$A_1b_1 = p_1$$

$$A_1^T = \begin{bmatrix} dp_y \ dp_x \ p_x \ p_y \ a_y \ a_x \ da_x \ -a_x \ day \ o_y \ o_x \ do_x \ do_y \\ -dp_x \ dp_y \ p_y \ -p_x \ -a_x \ a_y \ da_y \ -a_y \ -da_y \ -o_x \ o_y \ do_y \ -do_x \end{bmatrix}$$

$$\mathbf{b}_{1}^{\mathsf{T}} = [\mathbf{c}_{1} \ \mathbf{s}_{1}] \quad \mathbf{p}_{1}^{\mathsf{T}} = [\mathbf{p}_{11}....\mathbf{p}_{19} \ \mathbf{p}_{110}...\mathbf{p}_{113}]$$
output: $\mathbf{do}_{1} = \mathbf{p}_{11}/\mathbf{p}_{13}$

(2)
$$f_1 m_1 + g_1 = h_1$$

$$r_1^T = [p_{14} \ p_{15} \ p_{18} \ p_{110} \ -p_{111}] \ m_1 = do_1$$

$$g_1^T = [p_{12} \ p_{17} \ p_{14} \ p_{112} \ p_{113}]$$

$$\mathbf{h}_1^{\mathsf{T}} = [\mathbf{h}_{11} \dots \mathbf{h}_{15}]$$

$$A_{2}^{T} = \begin{bmatrix} -a_{3} & d_{4} & p_{z} & -p_{13} \\ d_{4} & a_{3} & p_{13} & p_{z} \end{bmatrix} \qquad b_{2} = \begin{bmatrix} s_{3} \\ c_{3} \end{bmatrix}$$

$$p_2^T = [p_{21} \dots p_{24}]$$

(4)
$$f_2 m_2 + g_2 = h_2$$

$$f_2^T = [C_3 S_3 P_{21} P_{23} P_{24}]$$

$$g_2^T = [a_3 d_4 0 0 0]$$

$$m_2 = a_2, h_2^T = \{h_{21}, \dots, h_{25}\}$$

$$A_3 = \{-p_z \mid p_{13}\}$$
 $b_3^T = \{dp_z \mid h_{11}\}$ $p_3 = p_{31}\}$

output: $do_3 = p_{31}/h_{23}$

(6)
$$A_4b_4 = p_4$$

$$A_4 = \begin{bmatrix} p_2 & -p_{13} \end{bmatrix}$$

$$A_{4} = \begin{bmatrix} p_{z} & -p_{13} \\ p_{13} & p_{z} \end{bmatrix} \qquad b_{4} = \begin{bmatrix} h_{21} \\ h_{22} \end{bmatrix} \qquad p_{4} = \begin{bmatrix} p_{41} \\ p_{42} \end{bmatrix}$$

$$a_5 = \begin{bmatrix} -h_{21} & h_{22} & -h_{24} \\ h_{22} & h_{21} & h_{25} \end{bmatrix}$$

$$a_5 = \begin{bmatrix} -h_{21} & h_{22} & -h_{24} \\ h_{22} & h_{21} & h_{25} \end{bmatrix}$$

$$b_5^T = [dp_z & h_{11} & do_3]$$

$$p_5^T = [p_{51} \ p_{52}]$$

$$A_{6}^{T} = \begin{bmatrix} p_{42} - a_{z} & p_{16} - p_{51} & h_{12} & da_{z} & p_{111} - o_{z} & h_{14} & -do_{z} \\ -p_{41} - p_{16} - a_{z} & -p_{52} & -da_{z} & h_{12} - o_{z} & -p_{111} & -do_{z} -h_{14} \end{bmatrix}$$

$$b_6^T = [c_{23} \ s_{23}]$$
 $p_6^T = [p_{61} \dots p_{610}]$

outputs:
$$do_{23} = p_{64}/p_{61}$$
 $do_2 = do_{23} - do_3$

(9)
$$f_{3}m_{3} + g_{3} = h_{3}$$

 $f_{3}^{T} = [p_{3} \quad p_{63} \quad p_{68} \quad -p_{67}]$ $m_{3} = de_{23}$
 $g_{3}^{T} = [p_{65} \quad p_{66} \quad p_{69} \quad p_{610}]$
 $h_{3}^{T} = [h_{31} \dots h_{34}]$

(10)
$$A_7b_7 = p_7$$

$$A_7 = \begin{bmatrix} p_{15} & p_{63} \\ p_{32} & -h_{13} \end{bmatrix}$$
 $b_7 = \begin{bmatrix} p_{15} \\ p_{63} \end{bmatrix}$ $p_7 = \begin{bmatrix} p_{71} \\ p_{72} \end{bmatrix}$

output: $do_4 = p_{72}/p_{11}$

$$\begin{aligned} \mathbf{A}_{8}^{\mathsf{T}} &= \begin{bmatrix} \mathbf{p}_{15} & \mathbf{p}_{31} & \mathbf{p}_{67} & \mathbf{p}_{110} & \mathbf{h}_{33} & -\mathbf{p}_{67} & \mathbf{h}_{15} \\ -\mathbf{p}_{63} & \mathbf{h}_{13} & \mathbf{p}_{116} & -\mathbf{p}_{67} & \mathbf{h}_{15} & -\mathbf{p}_{110} & -\mathbf{h}_{33} \end{bmatrix} \\ \mathbf{b}_{8}^{\mathsf{T}} &= \begin{bmatrix} \mathbf{c}_{4} & \mathbf{s}_{4} \end{bmatrix} & \mathbf{p}_{8}^{\mathsf{T}} &= \begin{bmatrix} \mathbf{p}_{81} \dots \mathbf{p}_{87} \end{bmatrix} \end{aligned}$$

(12)
$$f_4m_4 + g_4 = h_4$$

$$f_3^T = [p_{81} \ p_{84} \ p_{86}]$$
 $m_4 = de_4$
 $g_4^T = [p_{82} \ p_{85} \ p_{87}]$ $h_4^T = [h_{41} \ h_{42} \ h_{43}]$

$$A_{9} = \begin{bmatrix} h_{41} & -h_{32} \\ -p_{68} & p_{83} \\ -h_{42} & -h_{34} \end{bmatrix} \qquad b_{9} = \begin{bmatrix} c_{5} \\ s_{5} \end{bmatrix} \qquad p_{9} = \begin{bmatrix} p_{91} \\ p_{92} \\ p_{93} \end{bmatrix}$$

output: $do_5 = p_{q1}$

(14)
$$f_5m_5 + g_5 = h_5$$

 $f_5 = [p_{92}]$ $g_5 = [p_{93}]$ $m_5 = do_5$ $h_5 = [h_{51}]$

(15)
$$A_{10}b_{10} = p_{10}$$

 $A_{10} = [h_{51} - h_{43}]$ $b_{10}^{T} = [c_{6} s_{5}]$ $p_{10} = [p_{101}]$
output: $do_{6} = p_{101}$

The data flow timing table for these computations are given in Tables 1 and 2. It is shown that the solution requires 25 time units and 27 processing cells.

The results of 25 time units is a significant reduction of computation time in comparison with that when a serial computer is used to compute the original solution. The total number of multiplications of that solution is about 150. This is equivalent to 150 time units in the systoic array processing system as opposed to the 25 time units we have achieved by exploiting parallelism.

Table 1. Data flow timing table for steps 1 through 8 which compute $d\theta_1$ $d\theta_3$ and $d\theta_3$. Numbers on top row indicate time units.

```
14
                                                                                                                                                15
                                                                                                                                                                      17
                                                                                                             12
                                                                                                                         13
                                                                                                  11
                                                                                       10
                                                          7
                                                                                                                                                                                                  c_1
dPy -dPx
                                                                                                                                                                                                   s<sub>1</sub>
         dP<sub>X</sub> dP<sub>y</sub>
                          Рy
                  Px
                            Py
                                        ay
                                                  a<sub>X</sub> a<sub>y</sub>
                                                          da<sub>X</sub> day
                                                                             -ay
                                                                              day -dax
                                                                                        ٥у
                                                                                                   ΟX
                                                                                                           Оy
                                                                                                   Ox
                                                                                                                          doy
                                                                                                            dox
                                                                                                                          doy -dox
                                                                                                                                                                                                    do<sub>1</sub>, p<sub>12</sub>
                                                  P<sub>14</sub>
                                                                                                                                                                                                    P<sub>17</sub>
                                                                               p<sub>15</sub>
                                                                                                                                                                                                    P19
                                                                                                   P<sub>18</sub>
                                                                                                                                                                                                    P112
                                                                                                                                   -P110
                                                                                                                                                   \mathsf{p}_{111}
                                                                                                                                                                                                    P<sub>113</sub>
                                                                                                                                                                                                    C3
           -a3 d4
                                                                                                                                                                                                    S3
                              a3
                              Pz
                                         P<sub>13</sub>
                                        -p<sub>13</sub> p<sub>z</sub>
                                                                                                                                                                                                   a2. a3
             Сз
                                                                                                                                                                                                   đ4
                    S3
                           p<sub>21</sub>
                                                   P23
                                                           P24
                                                 -p2
                                                                                                                                                                                                   dpz
                                                                                                                                                                                                   h11
                                                           P<sub>13</sub>
                                                                                                                                                                                                   h21
                               p<sub>z</sub> -p<sub>13</sub>
                                                                                                                                                                                                   h22
                                        p_{13} p_z
                                                                                                                                                                                                   dpz
                                                           h21
                                                                     -h22 -h24
                                                                                                                                                                                                   h11. dc3
                                                                       h22 h21 h25
                                                                                                                                                                                                    C23
                                                           P<sub>42</sub>
                                                                       P41
                                                                                                                                                                                                    $23
                                                                     -a<sub>z</sub> -p<sub>16</sub>
                                                                                p<sub>16</sub> -a<sub>z</sub>
                                                                                        -P<sub>51</sub> -P<sub>52</sub>
                                                                                                      h<sub>12</sub> -da<sub>2</sub>
                                                                                                               daz
                                                                                                                            h12
                                                                                                                            P111
                                                                                                                                         - 0<sub>Z</sub>
                                                                                                                                                      -p<sub>111</sub>
                                                                                                                                          -oz
                                                                                                                                                       h<sub>14</sub> -do<sub>z</sub>
                                                                                                                                                                -doz -h14
```

Table 2. Data flow timing table for steps 9 through 15 which compute dea, des, des.

10	. :	11	12	13	14	15	16	17	18	19	20	21	22	23	24	25		
				P ₆₄													P ₆₅	
					P63												P66	
								P68									.P69	
									-p ₆₇								P610	
Pl	5 P	63															P ₁₅	
					h31	-h13											P ₆₃	
					p ₁₅	-p ₆₃											C4	
						h31	h13										S4	
							P67	P110										
								P110	-p ₆₇								•	
									h33	h15								
											-p ₁₁₀	}						
										h15	-h33							
								P ₈₁									d⊖ ₄ , p _g	. 2
											P36						P85	
													P ₈₆				P87	
										h41	-h3;	?					C ₅	
											-pG(13				S ₅	
													2 -h3	4				
														P92	?		d⊖ ₅ , p _g	13
														-h43	, h ₅ ;	l	C6. S6	

6. Conclusion

It has been demonstrated in this paper that parallel computing architecture can be developed for the inverse differential kinematic equation of the PUMA arm. By using systolic linear arrays employed in VLSI chip design, the computation can be completed with 27 processing cells in 25 time units.

The differential kinematic equation in its original form requires about 150 multiplications to compute. If one multiplication is counted as one time unit, the parallel architecture definitely provides a substantial reduction in computation time. A customized IC chip dedicated to this algorithm can be fabricated.

7. References

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Appendix: Inverse Differential Kinematic Equations for PUMA arm

 $c_5 = S_{23}O_{41} + C_{23}a_2$

$$d\theta_6 = C_6 dS_6 - S_6 dC_6$$

$$S_6 = -C_5 N_{61} - S_5 N_{612}$$

$$C_6 = -S_4 N_{611} + C_4 N_{6112}$$

$$dS_6 = S_5 N_{61} d\theta_5 - C_5 dN_{61} - C_5 N_{612} d\theta_5 - S_5 dN_{612}$$

$$dC_6 = -dS_4 N_{611} - S_4 dN_{611} + dC_4 N_{6112} + C_4 dN_{6112}$$

$$= -C_4 N_{611} d\theta_4 - S_4 dN_{611} + -S_4 N_{6112} d\theta_4 + C_4 dN_{6112}$$

$$N_{61} = C_4 N_{611} + S_4 N_{6112}$$

$$N_{611} = C_{23} N_{6111} - S_{23} O_2$$

$$N_{6112} = -S_1 O_x + C_1 O_y$$

$$dN_{61} = -S_4 N_{611} d\theta_4 + C_4 dN_{611} + C_4 N_{6112} d\theta_4 + S_4 dN_{612}$$

$$dN_{611} = -S_2 N_{6111} d\theta_{23} + C_{23} dN_{6111} - C_{23} O_z d\theta_{23} - S_{23} dO_z$$

$$dN_{6112} = -C_{10} N_c d\theta_1 - S_1 dO_x - S_1 O_y d\theta_1 + C_1 dO_y$$

$$N_{6111} = C_1 O_x + S_1 O_y$$

$$dN_{6111} = -S_2 N_{6111} d\theta_{23} + C_2 N_{6112} d\theta_1 + S_1 dO_y$$

$$N_{612} = -S_{23} N_{6111} - C_{23} O_z$$

$$dN_{612} = -C_{23} N_{6111} d\theta_{23} - S_{23} dN_{1111} + S_{23} O_z d\theta_{23} - C_{23} dO_z$$

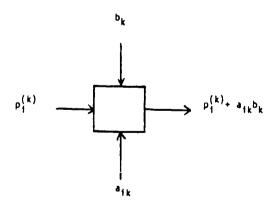


Figure 1. Inner product step processor